TECHNICAL DATA SHEET

ArcTrode[®] | **cut**

Cutting **ELECTRODE/SMAW**

Typical Applications

ArcTrode CUT is used for cutting, gouging or chamfering of mild and low-alloy steels, cast iron and nickel base alloys etc. Ideal for removing defects in castings, risers, back-gouging root runs and the removal of rivets.

Features

- High arc force ensuring easy cutting.
- No electrode overheating during use.
- Electrode has exothermic coating.
- Highly concentrated arc.
- Versatile for use on any metal type.
- Factory fresh vacuum-sealed aluminium packaging.



Polarity

AC; DC (-)

Welding Parameters

Ømm	3.20	4.00	5.00
Current (A)	150-200	200-250	300-350

Suitability

Equipment	
Metal Removal	
Versatility	
Low Consumption	

Packaging Data

Part No.	Diameter x Length Ø (mm)	Packet Weight (Kg)	Electrode Pieces Per/Packet	Carton Weight (Kg)
8011100227	3.20 x 450	5	~130	15
8011100230	4.00 x 450	5	~85	15
8011100233	5.00 x 450	5	~58	15

Liability: Whilst all reasonable efforts have been made to ensure the accuracy of the information contained, this information is subject to change without notice and can be only considered as suitable for general guidance.



