

# SB320

## Range 33-320mm (1 1/2"-12 3/4")

Stationary machine for beveling pipes within a range of 1 1/2"-12 3/4".

The SB320 together with the SB500 completes the range of the stationary units specifically conceived for beveling pipes in series in a typical productive environment.

- Working range: 1 1/2"-12 3/4";
- Onboard control panel for managing all the functions of the machine, the working phases and the full automatic cycle;
- Self-centering and deformation-free prismatic jaws with automatic tightening torque sensor;
- Automatic pipe positioner;
- Onboard automatic lubricating system;
- Chuck with variable configuration, with seats for HSS inserts or carbide tip tools;



### TECHNICAL FEATURES

Od Locking Range	mm (inches)	33.4 ÷ 323.9 (1.31" ÷ 12.75")
Voltage	(V)	400
Chuck Motor Power	(KW)	5,5
Chuck Max Torque	Nm	2100
Cooling Liquid Pump Motor Power	(KW)	0.24
Feeding Motor Power	(KW)	0.18
Locking Jaws Unit Motor Power	(KW)	0.37
Pipe Positioner Motor Power	(KW)	0.022
Total Power	(KW)	6.3
Head Feeding Stroke	mm (inches)	140 (5.51)
Max Feeding Speed	mm/min. (inches/min.)	34 (1.33)
Idle Speed	(Rpm)	0 ÷ 23
Machine Weight	kG	1650

# SB320

## DIMENSIONS

