## - Basic Edge 50

## Plate Bevelling Machine

The BASIC EDGE $\mathbf{5 0}$ is a versatile machine conceived to be employed in big sized industrial realities where the productivity is the key factor but at the same time it can easily be employed in smaller scenarios like workshops where some features specific of the COMPACT EDGE are actually unnecessary.

The BASIC EDGE 50 was designed to satisfy the requirements of the smalll production realities that can easily accept to work with less technological features but still buying a high productivity ma-chine. The BASIC EDGE 50 is fact a simplified version of the well-known COMPACT EDGE.

## Control panel

The control panel allows to adjust the feeding speed.


Milling head speed regulator


With the optional milling head speed regulator, it is possible to reduce the rpm of the milling head for an optimal result on any kind of material.


## Basic Edge 50

| Technical Features |  |  |
| :---: | :---: | :---: |
| Electric motor power | W | 4000 |
| Tension | Volt | 230 / 400* |
| Frequency | Hz | $50 / 60$ |
| Face mill speed | rpm | 1400 (with opt. from 500 to 2500) |
| Face mill type | - | $\emptyset 50$ mm - 5 inserts |
| Bevel angle | - | $10^{\circ}-70^{\circ}$ |
| Plate thickness | mm | Min. 6 - Max. 60 |
| Bevel diagonal length | mm | Min. 0 - Max. 50 |
| Travel speed | Mt./min. | $0 \div 1,8$ |
| Weight | Kg | 150 |
| Acoustic emissions | dB | 76 |

*Different voltage available on request


| Bevel Angle | Max Plate W.T. | Max Bevel Performance* |  |
| :---: | :---: | :---: | :---: |
| "a" | "S" | "L"max | "P"max |
| $10^{\circ}$ | 60 | 46,69 | 45,98 |
| $15^{\circ}$ | 60 | 45,74 | 44,18 |
| $20^{\circ}$ | 60 | 45,23 | 42,51 |
| 22,5 ${ }^{\circ}$ | 60 | 45,14 | 41,7 |
| $25^{\circ}$ | 60 | 45,16 | 40,93 |
| $30^{\circ}$ | 60 | 45,53 | 39,43 |
| $35^{\circ}$ | 60 | 46,41 | 38,01 |
| $37,5^{\circ}$ | 60 | 47,05 | 37,33 |
| $40^{\circ}$ | 60 | 47,85 | 36,66 |
| $45^{\circ}$ | 60 | 50 | 35,36 |
| $50^{\circ}$ | 60 | 47,85 | 30,76 |
| $55^{\circ}$ | 60 | 46,41 | 26,62 |
| $60^{\circ}$ | 60 | 45,53 | 22,77 |
| $65^{\circ}$ | 60 | 45,16 | 19,08 |
| $70^{\circ}$ | 60 | 45,23 | 15,47 |

*In multiple steps

