



PRODUCT INFORMATION

GAS FLUX LIQUID 3L

EN 1055: FH10
AWS A5.31: FB3-K

SUMMARY

The Gasflux process makes use of a specially formulated liquid-type flux compound, also known as Gasflux, which is introduced automatically into the fuel gas by means of a vapour.

It is recommended for both manual and automatic applications and works with all fuel gases. Gasflux is manufactured under rigid test requirements to guarantee its highest quality and performance.



TARGET APPLICATIONS

Our universal liquid flux for both bronze and silver brazing is suitable for almost all applications for the brazing of copper, brass, steel, stainless steel, cast iron and carbide. It is a water-white volatile liquid with a principal ingredient of B(OCH₃)₃ borate in a 52-56% concentration. Is non-corrosive and can be handled in mild steel or copper equipment.

FURTHER INFORMATION

Use with our GasFluxer units to introduce the flux vapour via your fuel-gas line. The flame is coloured green by the addition of flux, which is deposited onto the workpiece during heating in order to help the flow of the consumable alloy rod.

Remove fully by washing or mechanical process after brazing is complete.

ARTICLES & ACCESSORIES

Part Number	Product Description
FXGF3L	Sif Gas Flux Liquid 3L x4

TECHNICAL SPECIFICATION

Appearance	Liquid
Colour	Colourless
Odour	Characteristic
Solubility	Soluble in water

For further information, contact Weldability | Sif technical support on **0870 330 7757** or email service@weldability-sif.com

