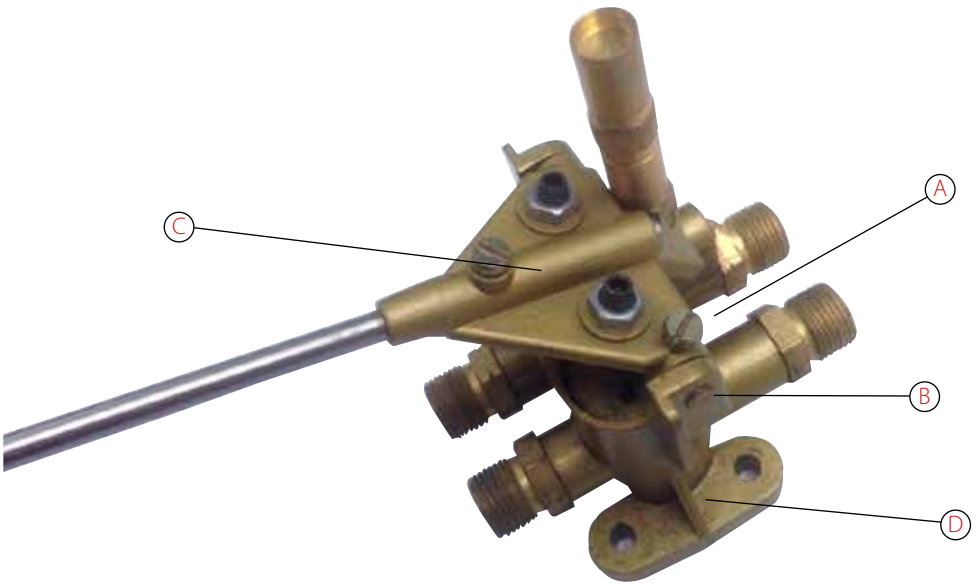


Weldability

OXY/ACETYLENE GAS ECONOMISER

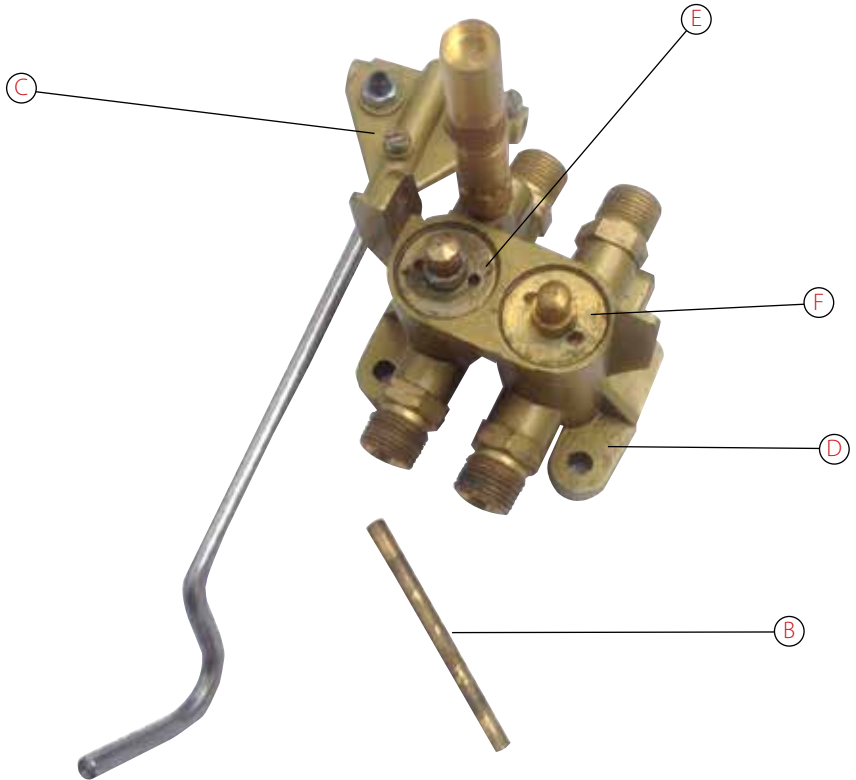
Repair kit instructions - AE2000I02



1. Turn screw **A** approximately one turn anti-clockwise to loosen.
2. Push pin **B** through and remove from assembly.
3. Lift away rocker arm assembly **C** from main body **D**

OXY/ACETYLENE GAS ECONOMISER

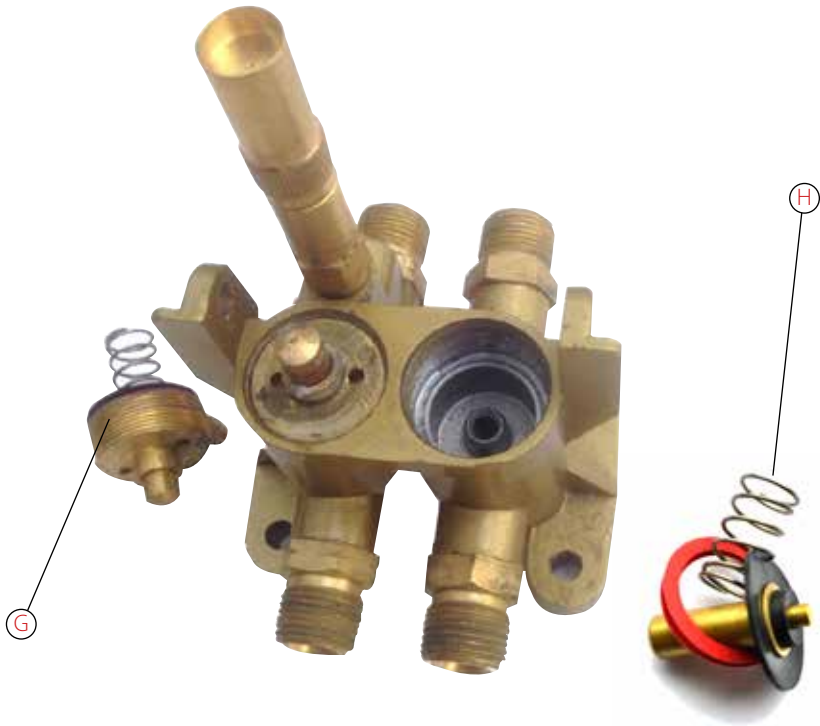
Repair kit instructions - two



1. The main body **D** should now have parts **B** and **C** removed.
2. Depending on area of leakage and using a suitable tool remove either valve assembly **E** acetylene or **F** oxygen by unscrewing fully anti-clockwise and removing from main body **D**.

OXY/ACETYLENE GAS ECONOMISER

Repair kit instructions - three



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1. Remove diaphragm assembly, red washer and spring from the main body **G** of the valve assembly and replace with new parts from repair kit **H**.
 2. Refit valve assembly, rocker arm and support pin to the main body to complete repair of economiser.
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